

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Trade name : HANDY FLO 6  
Product code : A00000040

#### 1.2. Recommended use and restrictions on use

Recommended use : Alloys for brazing/soldering and other metallurgical processes

#### 1.3. Supplier

Lucas-Milhaupt, Inc.  
5656 South Pennsylvania Ave.  
Cudahy, WI 53110 - USA  
T (414)-769-6000  
[LM\\_SDSinfo@lucasmilhaupt.com](mailto:LM_SDSinfo@lucasmilhaupt.com) - [www.Lucasmilhaupt.com](http://www.Lucasmilhaupt.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300  
CHEMTREC outside the USA and Canada +1 701-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Not classified

#### 2.2. GHS Label elements, including precautionary statements

##### GHS-US labelling

No labelling applicable

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%
Copper	(CAS-No.) 7440-50-8	84.75 - 88.75
Phosphorus	(CAS-No.) 7723-14-0	5 - 7.5
Silver	(CAS-No.) 7440-22-4	5.8 - 6.2

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : None under normal conditions.  
Symptoms/effects after ingestion : None under normal conditions.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry powder. Water spray. Foam.  
Unsuitable extinguishing media : Water.

#### 5.2. Specific hazards arising from the chemical

Fire hazard : Flammable solid.  
Reactivity : The product is non-reactive under normal conditions of use, storage and transport. Flammable solid.

#### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.  
Storage conditions : Store in a well-ventilated place. Keep cool. Protect from sunlight. Keep away from ignition sources.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

Silver (7440-22-4)		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup>
IDLH	US IDLH (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.01 mg/m <sup>3</sup> (dust)
Copper (7440-50-8)		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup> (dust, fume and mist)

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Copper (7440-50-8)		
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.1 mg/m <sup>3</sup> (fume)
Phosphorus (7723-14-0)		
Not applicable		

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Solid  
Appearance : Metallic luster - color varies, various forms.  
Colour : No data available  
Odour : No data available  
Odour threshold : No data available  
pH : No data available  
Melting point : 1325 °F  
Freezing point : Not applicable  
Boiling point : No data available  
Flash point : Not applicable  
Relative evaporation rate (butylacetate=1) : No data available  
Flammability (solid, gas) : Flammable solid.  
Vapour pressure : No data available  
Relative vapour density at 20 °C : No data available  
Relative density : Not applicable  
Solubility : No data available  
Log Pow : No data available  
Auto-ignition temperature : Not applicable  
Decomposition temperature : No data available  
Viscosity, kinematic : Not applicable  
Viscosity, dynamic : No data available  
Explosive limits : Not applicable  
Explosive properties : No data available  
Oxidising properties : No data available

### 9.2. Other information

No additional information available

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Flammable solid.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

#### 10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity : Not classified

HANDY FLO 6	
ATE US (oral)	41.793 mg/kg bodyweight
ATE US (dermal)	1379.31 mg/kg bodyweight
Silver (7440-22-4)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Skin corrosion/irritation : Not classified  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitisation : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

Reproductive toxicity : Not classified  
Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Symptoms/effects after skin contact : None under normal conditions.  
Symptoms/effects after ingestion : None under normal conditions.

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : Very toxic to aquatic life.

Silver (7440-22-4)	
LC50 fish 1	0.00155 - 0.00293 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])
Copper (7440-50-8)	
LC50 fish 1	0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### Phosphorus (7723-14-0)

LC50 fish 1	0.0017 - 0.0035 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [flow-through])
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	0.001 - 0.004 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
EC50 Daphnia 2	0.025 - 0.037 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

#### Phosphorus (7723-14-0)

BCF fish 1	< 200
------------	-------

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

#### Phosphorus (7723-14-0)

1990 Hazardous Air Pollutant (Clean Air Act)	Yes
--	-----

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not applicable

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Not applicable

### Air transport

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Silver (7440-22-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	1000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
-----------	---

#### Copper (7440-50-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
-----------	---

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### Phosphorus (7723-14-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

CERCLA RQ 1 lb

Section 302 EPCRA Reportable Quantity (RQ) 1 lb

SARA Section 302 Threshold Planning Quantity (TPQ) 100 lb (this material is a reactive solid, the TPQ does not default to 10000 pounds for non-powder, non-molten, non-solution form)

### 15.2. International regulations

#### Silver (7440-22-4)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### Copper (7440-50-8)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### Phosphorus (7723-14-0)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

### 15.3. US State regulations

#### Silver (7440-22-4)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

#### Copper (7440-50-8)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

#### Phosphorus (7723-14-0)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

NFPA health hazard

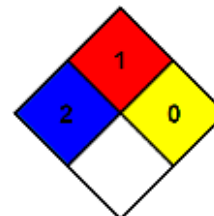
: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard

: 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health

: 2 Moderate Hazard - Temporary or minor injury may occur  
\* - Chronic (long-term) health effects may result from repeated overexposure

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

Physical

: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Personal protection

: B  
B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)

# HANDY FLO 6

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

---

*Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).*  
Lucas-Milhaupt, Inc.